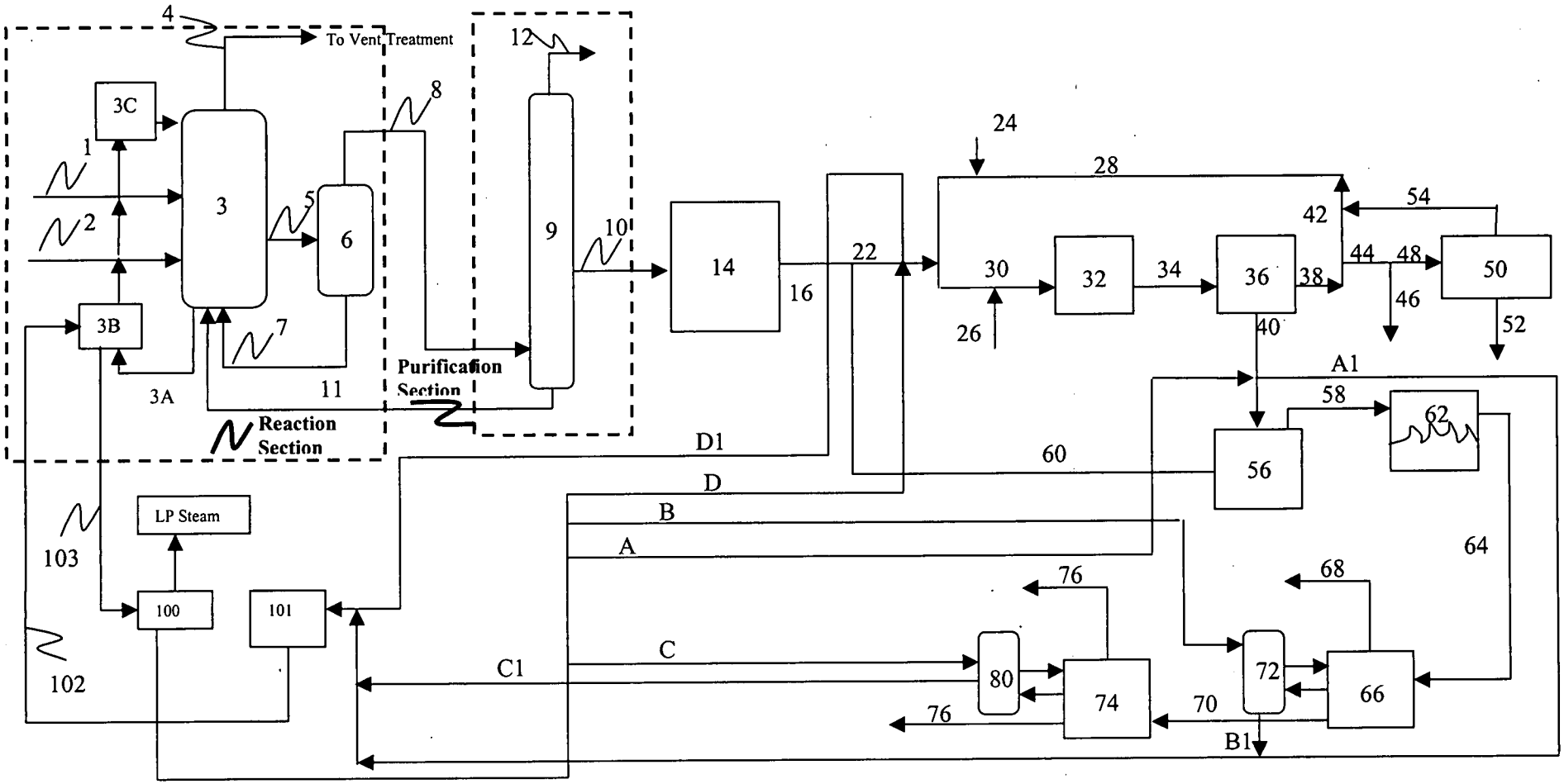
**FIG. 1**


4
To Vent Treatment
12
3C
8
1
24
28
3
5
6
9
10
2
42
54
14
22
30
32
34
36
38
44
48
50
16
26
46
52
3B
40
A1
7
3A
11
Purification Section
58
62
Reaction Section
D1
60
56
D
B
A
LP Steam
64
103
76
68
100
101
C
C1
80
72
66
74
70
102
76
B1